

Measurement condition

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	50	Ω
Output:	50	Ω

Characteristics

Remark:

The maximum attenuation in the pass band is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 475.0 MHz without any tolerance or limit. The values of absolute attenuation a_{abs} are guaranteed over the whole operating temperature range. The frequency shift of the filter within the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value	tolerance / limit
Insertion loss within PB	a_e	2.3 dB	max. 3.2 dB
Nominal frequency	f_N		475.0 MHz
Passband	PB		$f_N \pm 5.0$ MHz
Absolute attenuation	a_{abs}		
375 MHz ... 430 MHz		52 dB	min. 38 dB
520 MHz ... 530 MHz		55 dB	min. 30 dB
530 MHz ... 575 MHz		51 dB	min. 40 dB
Input power level		-	max. 0 dBm
Operating temperature range	OTR	-	- 20 °C ... + 80 °C
Storage temperature range		-	- 40 °C ... + 85 °C
Temperature coefficient of frequency	TC_f *	-44 ppm/K	

*) $\Delta f_c(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_o) \times f_{CAT}(\text{MHz})$

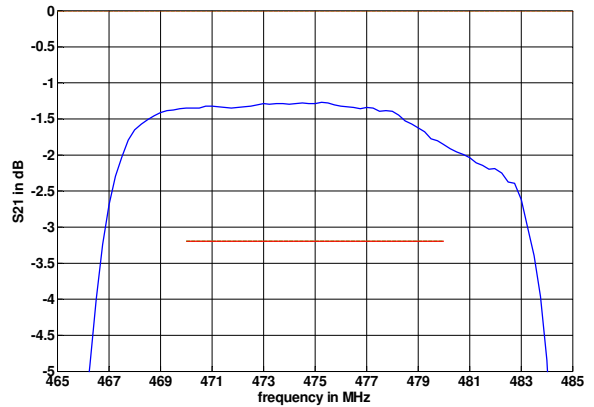
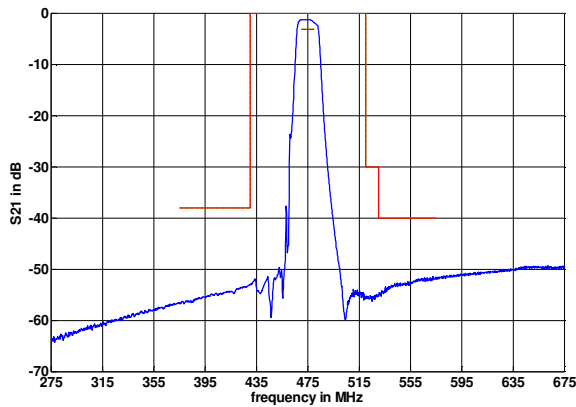
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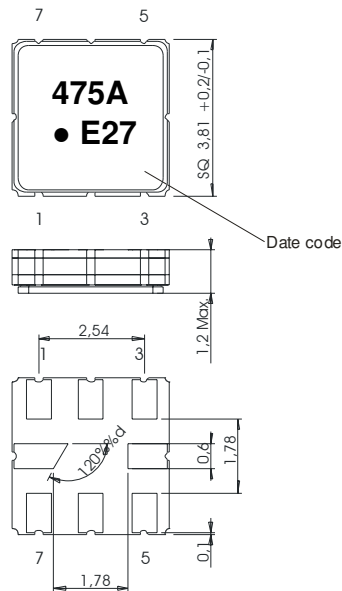
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Filter characteristic



Construction and pin connection

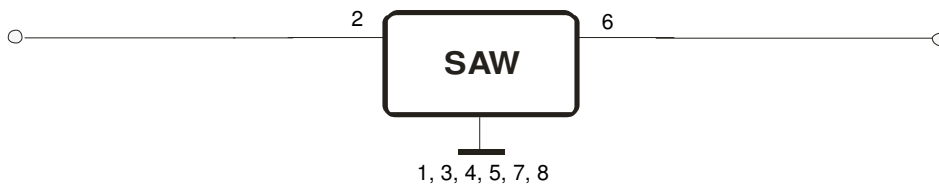
(All dimensions in mm)



- 1 Ground
- 2 Input
- 3 Ground
- 4 Ground
- 5 Ground
- 6 Output
- 7 Ground
- 8 Ground

Date code: Year + week
 E 2014
 F 2015
 G 2016
 ...

50 Ω Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

- 1. Shock: 500g, 1ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
- 2. Vibration: 10Hz to 500Hz, 0.35mm or 5g respectively, 1 octave per min, 10 cycles per plane, 3 planes; DIN IEC 68 T2 - 6
- 3. Change of temperature: -55°C to 125°C / 15 min. each / 100 cycles
DIN IEC 68 part 2 – 14 Test N
- 4. Resistance to solder heat (reflow): reflow possible: three times max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

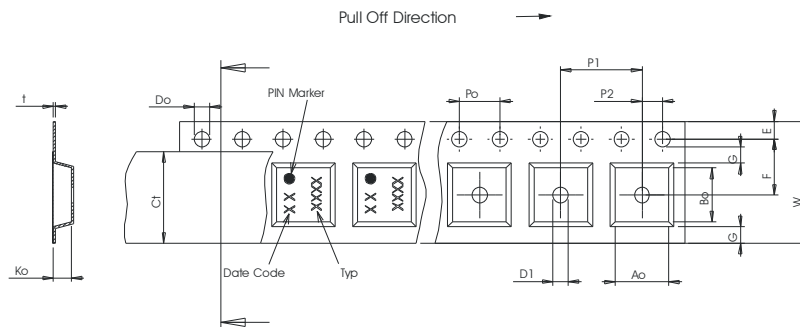
This filter is RoHS compliant (2011/65/EU)

Packing

- Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;
- max. pieces of filters per reel: 3000
reel of empty components at start: min. 300 mm
reel of empty components at start including leader: min. 500 mm
trailer: min. 300 mm

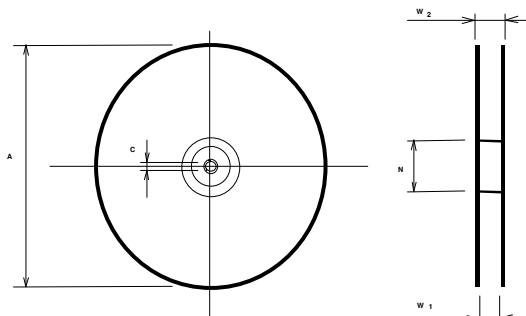
Tape (all dimensions in mm)

- W : 12.00 ± 0.3
- Po : 4.00 ± 0.1
- Do : 1.50 + 0.1/-0
- E : 1.75 ± 0.1
- F : 5.50 ± 0.05
- G(min) : 0.75
- P2 : 2.00 ± 0.05
- P1 : 8.00 ± 0.1
- D1(min) : 1.50
- Ao : 4.30 ± 0.1
- Bo : 4.30 ± 0.1
- Ct : 9.2 ± 0.1



Reel (all dimensions in mm)

- A : 330 or 180
- W1 : 12.4 +2/-0
- W2(max) : 18.4
- N(min) : 50
- C : 13.0 +0.5/-0.2



The minimum bending radius is 45 mm.

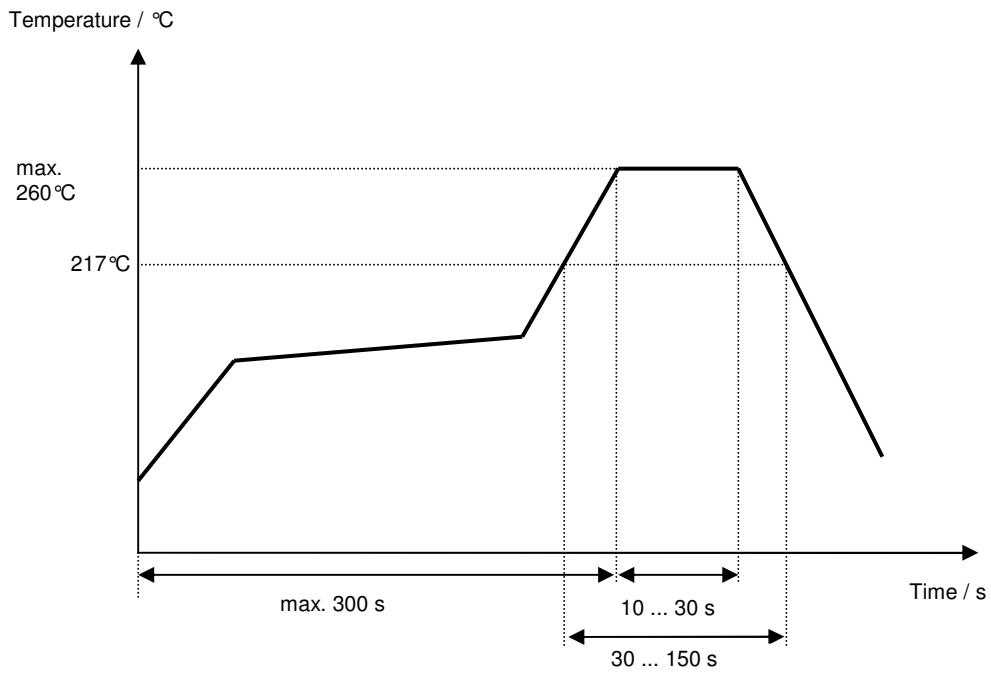
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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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History

Version	Reason of Changes	Name	Date
1.0	Generation of development specification.	Noack	05.05.2014
1.1	Generation of filter specification	S.Springfeldt	04.07.2014